

Work Order ID 103810

103810

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June-28-13 8:44:45 AM

Item ID: D350-591-311 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Heli-Access-Step LH
 Start Date: 6/28/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 6/28/13 Req'd Qty: 1.00 *1* Customer:
 Reference: make to CHG002 - *Rework*

Approvals: Process Plan: *[Signature]* Date: Tooling: Date: Run Start *NR1*
 QC: *[Signature]* Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3272	Rev B								

100 DOCUMENT CONTROL 0.00
 100
 DC Memo 0.00
 Document Control Photocopy bluefile and type labels as per PPP D350-591-311 CHG001 *102*
Non Euro **DAS** 06 3 *MLJ 13-06-28*

250 Pick Kit 0.00
 250
 Packaging Memo 0.00
 Packaging PULL FROM STOCK
 1 X D350-591-311 B101270
 ADD TO KIT
 1 X DSI 9410-011 B
 TO MAKE TO CHG002 *1 13-6-28*

DAS PART FABROSPACE		1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL: 1-877-882-3200	
PATENT	N/A	CHG	CHG001
P/N	D350-591-311	STC	SH92-6
DESC	704A 41 640 012	STC	SH967NE
LOT	B101270	STC	
MODEL	AS350/355	STC	
TC APPROVAL #09-89		MADE IN CANADA	
		02723-4	

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
260 *260* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00						13/6/28	(DAS) 06 28
270 *270* Packaging Packaging	Packaging Memo REPACKAGE PER PPP USING NEW B/N A CHG002 - NEW LABELS REQ'D Identify and pack for shipping as per PPPD350-591-311 Location: _____	0.00 0.00						1 13-6-28	
280 *280* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						MLJ 13-06-28	MLJ 13-06-28

Picklist Print

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Work Order ID: 103810
Parent Item: D350-591-311
Parent Item Name: Heli-Access-Step LH

Start Date: 6/28/13

Required Date: 6/28/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A04.03.22New issue KJ/RF
IPP Rev:B 07-06-09 Added D3272-1 JLM
IPP C returned to CHG001 for Eurocopter, ref NCR08-082 LL verified by:EC
route seq in bom DD 10.04.28 verified by:EC
IPP Rev:D fixe

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-591-311		Manufactured	No				Each	4.0000		1			
Heli-Access-Step LH													

Location	Loc Qty	Loc Code
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FG	1	
39335	1	
HALL	3	
101270	3	

DSI 9410-011		Manufactured	No				Each	14.0000		1			
Amends installations of D350-591-311/312 steps													

Location	Loc Qty	Loc Code
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FG032	7	
102566	7	
PKG	7	
100205	2	
95544	5	

101270 8

102566 8